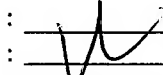
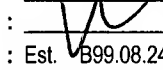


Date: Wednesday, 07/02/2007 8:22:05 AM  
User: Linda Lacelle







## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : RESTRICTOR ELBOW
<b>Job Number</b> : 30669	
<b>Estimate Number</b> : 10927	
<b>P.O. Number</b> : N/A	<b>Part Number</b> : D2005011
<b>This Issue</b> : 07/02/2007 <b>S.O. No.</b> : N/A	<b>Drawing Number</b> : D2005 REV C
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : N/A <b>Type</b> : SMALL / MED FAB	<b>Drawing Revision</b> : C
<b>Previous Run</b> : 27300	<b>Material</b> : N/A
<b>Written By</b> : 	<b>Due Date</b> : 14/02/2007 <b>Qty:</b> 2 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : 	
<b>Comment</b> : Est. B99.08.24 Re-format DM/EC	

### Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	AN8338J	Elbow,Bulkhead-M-Flare
 		
<b>Comment:</b> Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) Elbow,Bulkhead-M-Flare Pick: Qty Part Number Description Batch 1 AN833-8J Elbow M101331 SB 07/02/07		
2.0	D2005003	Restrictor
 		
<b>Comment:</b> Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) Restrictor Pick: Qty Part Number Description Batch 1 D2005-003 Restrictor M19073 SB 07/02/07		
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
 		
<b>Comment:</b> SMALL / MED FAB Machine elbow P/N: AN833-8J per Dwg. D2005-011 Press fit D2005-003 restrictor in place as per Dwg. D2005-011 Note:(15° chamfer towards inside of fitting) Stake restrictor in place using clean ballpeanhammer to tap down edge. Polish smooth finish Scribe P/N: D2005-011 FF 07-02-07		

SB 07/02/07 ②

SB 07/02/07 ②

FF 07-02-07 2

Date: Wednesday, 07/02/2007 8:22:05 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: RESTRICTOR ELBOW

Job Number: 30669

Part Number: D2005011

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB 07/02/07 (2)

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: PPA

PC 7/2/07 (2)

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

(2)  
07/02/07

Job Completion

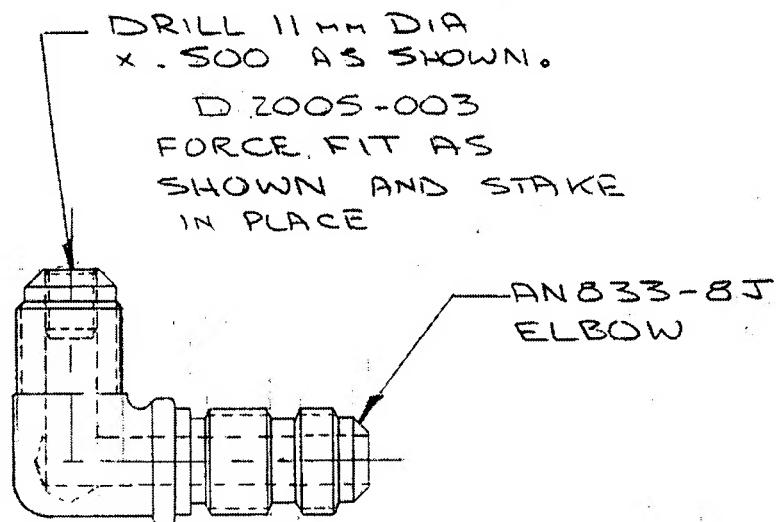


U 07/02/07



DESIGN BRADLEY	DRAWN BY BRADLEY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2005-011	REV C SHEET 1 OF 1
DATE 96.04.17		TITLE RESTRICTOR ELBOW SCALE	
C REDRAWN 96.04.17 <i>[Signature]</i>			

RELEASED  
97/09/03 DS



DETAIL OF D2005-011

SCALE 1:1

W/O 30669